



SINCLAIR EQUIPMENT COMPANY

PRODUCT: TRIAD WEDGE WELDER Drawing: 300-M07-9-4

CORO-HEM WELD SYSTEM Date: 10/30/98

FLAT-HEM WELD SYSTEM

Item	Qty	SMS-P/N	Sinclair P/N	Title	Detail
1	1	300-046	300046	Front Mat. Guide Retainer Mount	
2	1	300-040	300040	Wedge Heater Lead Bracket	
3	1	300-144	300144	Cord-Hem Hot Wedge 1.00	
4	1	300-041A	300341A	Wedge Housing Bottom Cover	fits M6 and later housings
5	1	300-352	300352	Cord-Hem .25 Wedge Hsg 1.00 lp	1.00 lap x .25 thick wedge (replaces -045)
6	1	300-362	300362	Cord-Hem Out/Top Gd .750x.080	3/4" wide .080 clearance
7	1	300-365	300365	Cord-Hem Front Mat Gd 3/8	for 3/8 and smaller cord (replaces -050)
8	1	300-367	300367	Cord-Hem Front Mat Gd 3/8 & Lager	for 3/8 and larger cords
9	1	300-372	300372	Cord-Hem Out/Blm Gd 1.0x1/8-3/8	1.00 lap x 1/8-3/8 cord (replaces -106 & -11
10	1	300-375	300375	Cord-Hem .500 Out/Blm Gd 1.00 lp	1.00 lap x 1/2 cord
11	1	300-376	300376	Cord-Hem .625 Out/Blm Gd 1.00 lp	1.00 lap x 5/8 cord
12	1	300-382	300382	Flat-Hem Out/Blm Gd 1.0	1.00 wide base
13	1	300-385	300385	Flat-Hem Pressure Shoe	1.50 long
14	1	300-386	300386	Flat-Hem Pressure Arm	
15	1	1805-400	300168	Cartridge Heater - L1_2.81 220v	.125 x 1.75 (heat lg.) x 2.81 O.A. heater
16	1	1805-409	300164	Cartridge Thermal Cpl - S1_2.375 220v	.125 x 2.375 O.A.
17	1	1805-421	300167	Cartridge Heater - S3_2.25 220v	.375 x 1.5 (heat lg.) x 2.25 O.A. heater
18	1	300-094	300094	Front Material Guide Retainer Rod	.25x8.75
19	1	1105-905	392011	Dowel Pin .188x.625	8-18ss
20	1	1105-910	392010	Dowel Pin .188x1.25	8-18ss
21	1	1105-504	391074	10-32x.375 303ssThmb	thumb screw .438 dia. knurled head
22	5	1105-505	391073	10-32x.500 818ss Thmb	thumb screw .375 dia. knurled head
23	1	1105-704	391072	10-32x.500 818ss Soft-rip SS	
24	3	1105-107	391052	10-32x.875 818ss SHCS	
25	3	1105-602	391072	10-32x.25 818ss SS	set screw hex wrench cup point
26	1	1106-516	391086	Thumb Screw 1.00 Head	1/4-20 thread x 2.00 lg 818ss
27	4	1301-503	391002	4-40x.375 FHMS	phillips head
28	1	1805-402	300166	Cartridge Heater - L1_2.81 110v	.125 x 1.75 (heat lg.) x 2.81 O.A. heater
29	1	1805-426	300137	Cartridge Heater - S3_2.25 110v	.375 x 1.5 (heat lg.) x 2.25 O.A. heater
30	1	1105-106	391051	10-32x.75 818ss SHCS	